Summary of Load Test Results

Suncore ETF Temporary Cooler Pipe Support,

Fort McMurray, AB Canada

American Piledriving Equipment

March 2014



1100 112th Ave. NE, Suite 500 Bellevue, WA 98004

| Project | Suncor ETF Temporary Cooler Pipe Support | |
|---------------------------|---|--|
| Location | Approx. 30 km north of Fort McMurray, AB Canada | |
| Pile Designer | CH2M HILL | |
| Geotechnical Explorations | Amec 2007, Thurber 2014 | |
| Installation Contractor | Aecon | |
| Date | December, 2014 | |

Subsurface summary:

very stiff clay shale fill and till over hard clay shale (Clearwater Formation) (Boring TH14-3 located ~20 feet north)

Pile Parameters

| Shaft O.D. | inch | 12.0 |
|------------------------|------|-------|
| Wall thickness | inch | 0.582 |
| Helix diameter | inch | 28 |
| Helix thickness | inch | 1.0 |
| Steel yield strength | ksi | 110 |
| Number of helixes | | 1 |
| Distance between helix | feet | NA |

Installation Equipment

| APE HD200 Helical Driver | |
|------------------------------|--|
| Caterpillar 374D L Excavator | |

Installation Parameters

| Pile tip depth | feet | 20 |
|-----------------------------|----------|----|
| Torque at final depth | kip-feet | 90 |
| Average torque, full depth | kip-feet | 39 |
| Average torque, bottom 5 ft | kip-feet | 50 |

Measured Pile Resistance

| Ultimate Resistance from static load | | |
|--------------------------------------|------|-----|
| test in uplift | kips | 140 |

Estimates of Resistance

| Soil mechanics based (Tappenden and | | |
|--------------------------------------|------|-----|
| Sego, 2007, cohesive) | kips | 130 |
| Empirical based on average torque | | |
| (Sakr, 2013) | kips | 80 |
| Empirical based on average torque in | | |
| bottom 5' (Sakr, 2013) | kips | 100 |
| Empirical based on end of driving | | |
| torque (Perko, 2009) | kips | 200 |







References

Perko, H.A., 2009. Helical Piles: A Practical Guide to Design and Installation. John Wiley & Sons. New York, N.Y.

Sakr, M., 2013. Relationship between Installation Torque and Axial Capacities of Helical Piles in Cohesive Soils. Deep Foundations Institute Journal Vol. 7, No. 1 August. pp 44-58.

Tappenden, K.M. and D.C. Sego, 2007. Predicting the Axial Capacity of Screw Piles Installed in Canadian Soils. In Proceedings: OttowaGeo2007